

Target Station Development for Transportable Accelerator-driven Neutron Source

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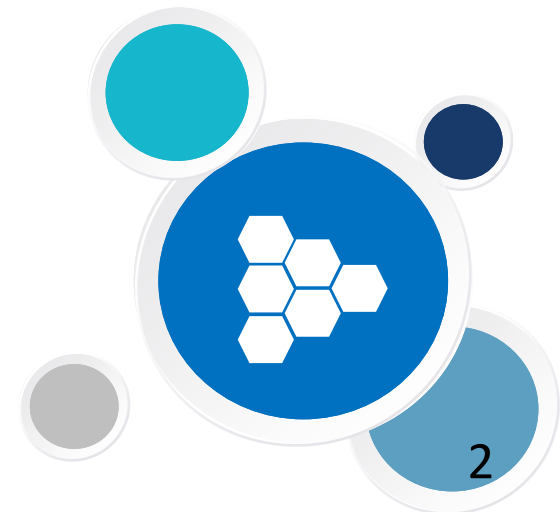


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2 Development of Target System

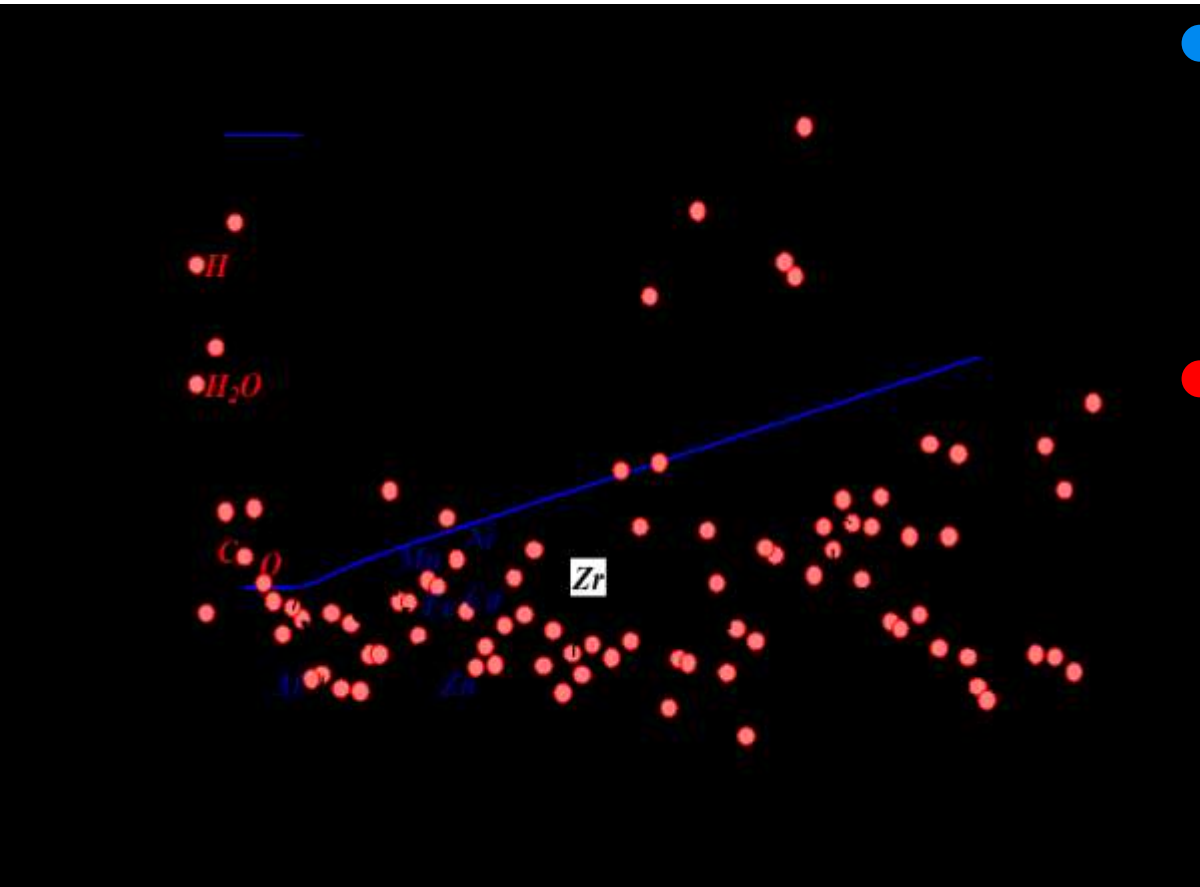
3 Conclusions



1. Transportable Accelerator-driven Neutron Source

1. Transportable Accelerator-driven Neutron Source

1.1 The advantages of neutron



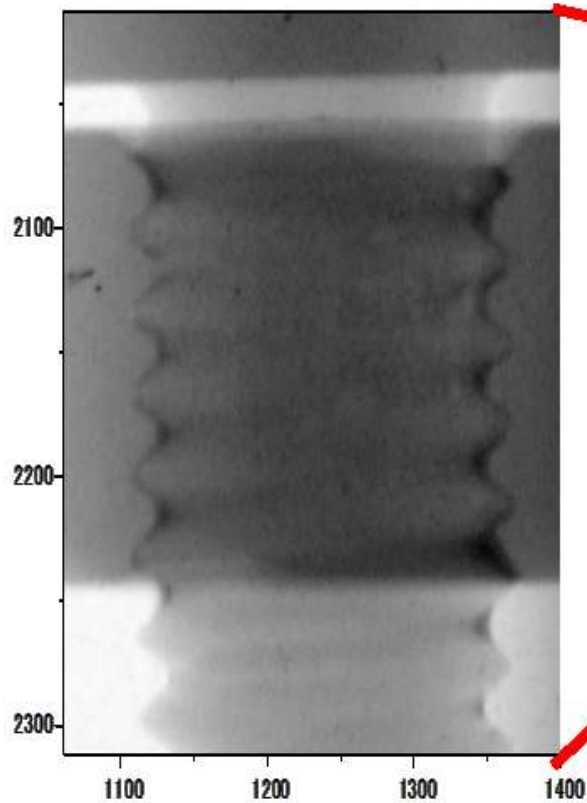
- **X-ray** interaction enhances with the atomic number increasing, which means it is easy to observe heavy material.
- **Neutron** interaction with different nucleus varies largely and for light material it has a high value.

Electrically neutral
and
Deep penetration



1. Transportable Accelerator-driven Neutron Source

1.1 The advantages of neutron

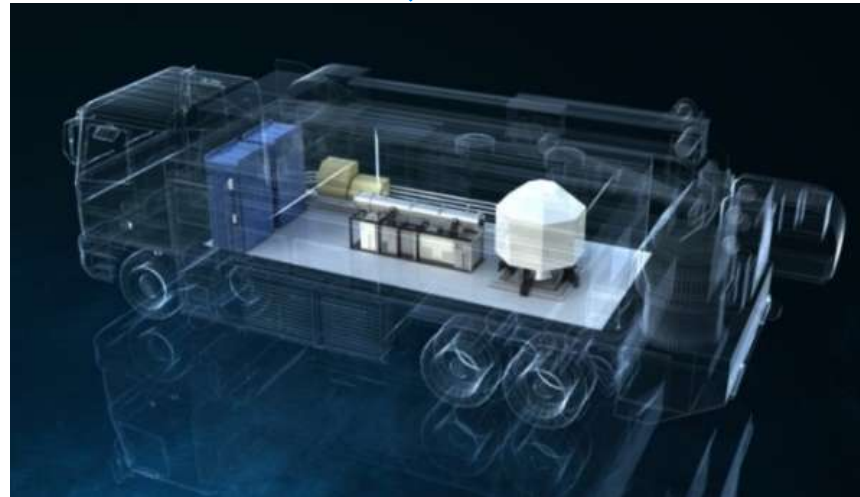


1. Transportable Accelerator-driven Neutron Source

1.2 Neutron source



Further miniaturization



Transportable neutron source

1. Transportable Accelerator-driven Neutron Source

1.3 Specific application: NDT



Tunnel



Pressure vessel



Bridge



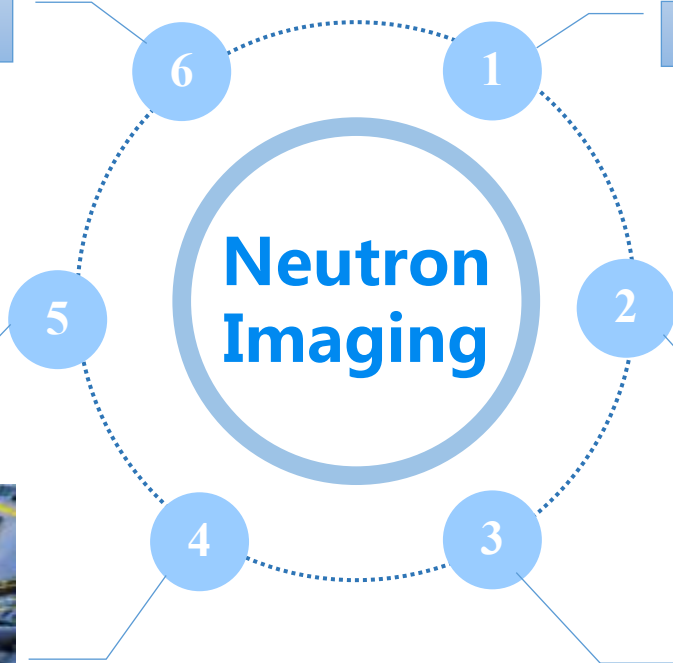
Oil-gas pipeline



Rocket



Aircraft



1. Transportable Accelerator-driven Neutron Source

1.4 Transportable Accelerator-driven Neutron Source for NDT

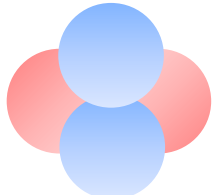
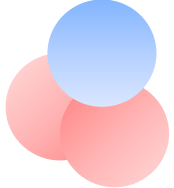
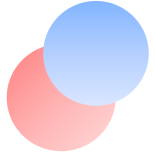



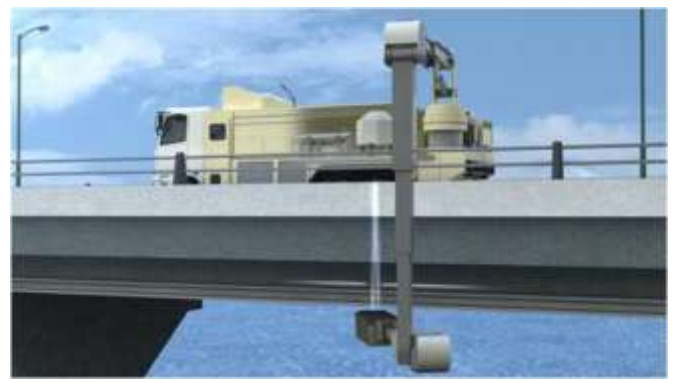
A **reliable** and **long-life** target system

2. Development of Target System

2. Development of Target System

2.1 Scheme to generate neutron

-  **Heavy ion**
Hard to be accelerated ❌
-  **Tritium**
Strong radioactivity ❌
-  **Deuteron**
Low neutron yield ❌
-  **Proton**
Easy to be accelerated
High neutron generating efficiency ✅



Weight **Volume**



Proton beam
2.5MeV, 100μ



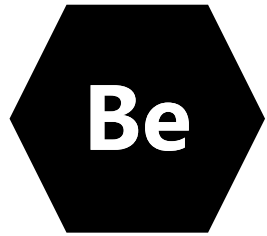
Target material



2. Development of Target System

2.2 Choice of target material

Two main candidates for target material:



Beryllium

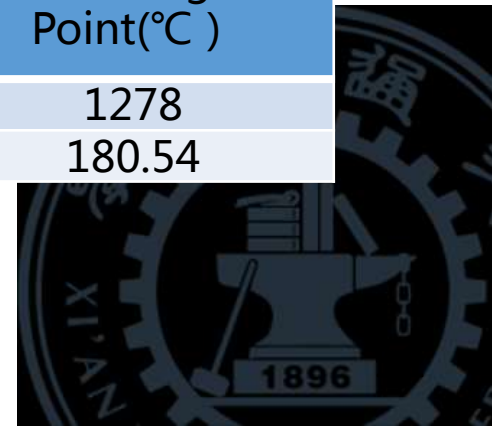


Lithium



Thermodynamic Property Comparison: Be and Li

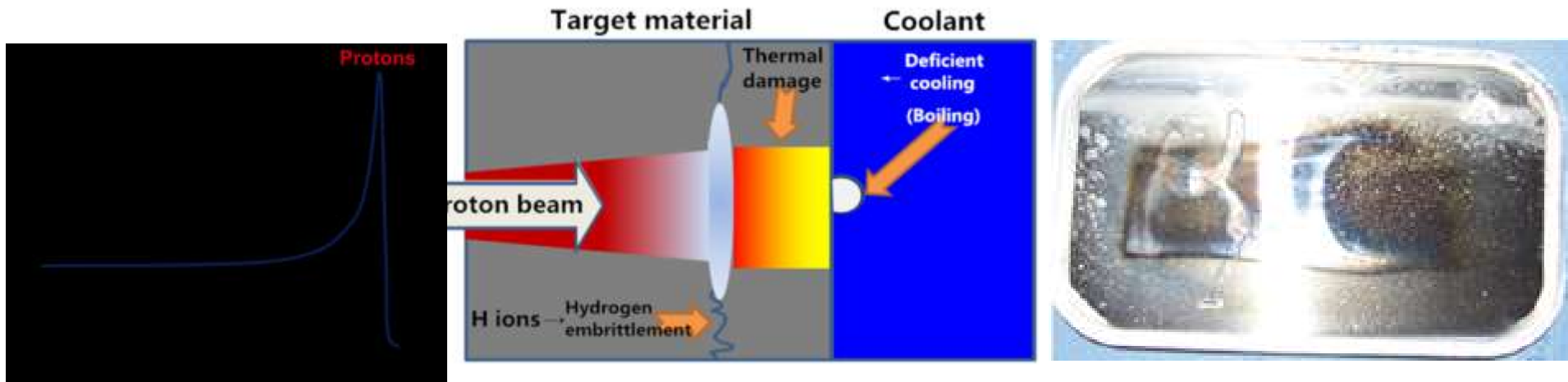
Material	Thermal conductivity (W/cm/K)	Specific Heat Capacity(J/gK)	Melting Point(°C)
Be	250	1.82	1278
Li	84.7	3.6	180.54



2. Development of Target System

2.2 Choice of target material

Hydrogen embrittlement of Beryllium



Bragg peak effect

Principle of hydrogen embrittlement

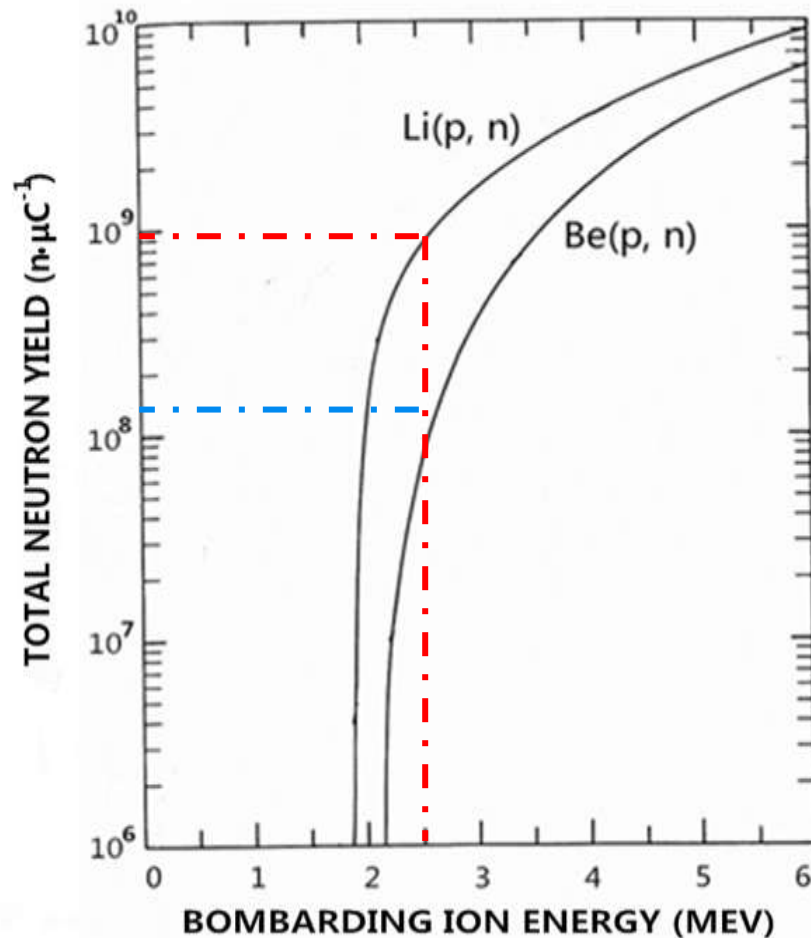
Hydrogen embrittlement of Beryllium



2. Development of Target System

2.2 Choice of target material

Reaction (p, n) neutron yield of Li and Be



Li target provides higher neutron yield than Be target for low proton energy



2. Development of Target System

2.2 Choice of target material

Lithium compounds are also candidates:



Lithium oxide



Lithium nitride



Lithium carbonate

Comparison among lithium and its compounds

Material/ Property	Li	Li ₂ O	LiOH	Li ₃ N	LiH	Li ₂ CO ₃	Li ₂ C ₂
Atomicity, A	7	30	24	35	8	74	38
Density, ρ	0.534	2.013	1.46	1.3	0.82	2.11	1.65
Atom density	4.59×10^{22}	4.04×10^{22}	3.66×10^{22}	2.24×10^{22}	6.17×10^{22}	1.72×10^{22}	2.61×10^{22}
Li Atom density	4.59×10^{22}	8.08×10^{22}	3.66×10^{22}	6.72×10^{22}	6.17×10^{22}	3.44×10^{22}	5.22×10^{22}
Melting point	182°C	>1700°C	471°C	845°C	689°C	618°C	>550°C
Existence	Soft, Silver metal	White powder	White crystal powder or granules	Red brown or black grey crystals	Colorless crystals	Colorless crystals or white powder	White powder crystal

2. Development of Target System

2.2 Choice of target material

Material/ Property	Li	Li ₂ O	LiOH	Li ₃ N	LiH	Li ₂ CO ₃	Li ₂ C ₂
2.5 MeV range	231.5 um	64.14 um	82.27 um	99.23 um	121.92 um	61.60 um	74.85 um
1.88 MeV range	143.25 um	40.06 um	51.47 um	61.67 um	74.82 um	38.70 um	46.35 um
Target thickness	88.25 um	24.08 um	30.8 um	37.56 um	47.1 um	22.9 um	28.5 um
Atom density	4.59×10^{22}	8.08×10^{22}	3.66×10^{22}	6.72×10^{22}	6.17×10^{22}	3.44×10^{22}	5.22×10^{22}
Neutron yield Arb. Unit	1	0.48	0.278	0.623	0.718	0.195	0.367



2. Development of Target System

2.2 Choice of target material



**Melting point
180.5°C**



Liquid lithium

Need to keep lithium liquid and prevent radioactivity diffusion, so heating system and additional shielding system are necessary.



Solid lithium

Easy to melt, so need effective cooling system.

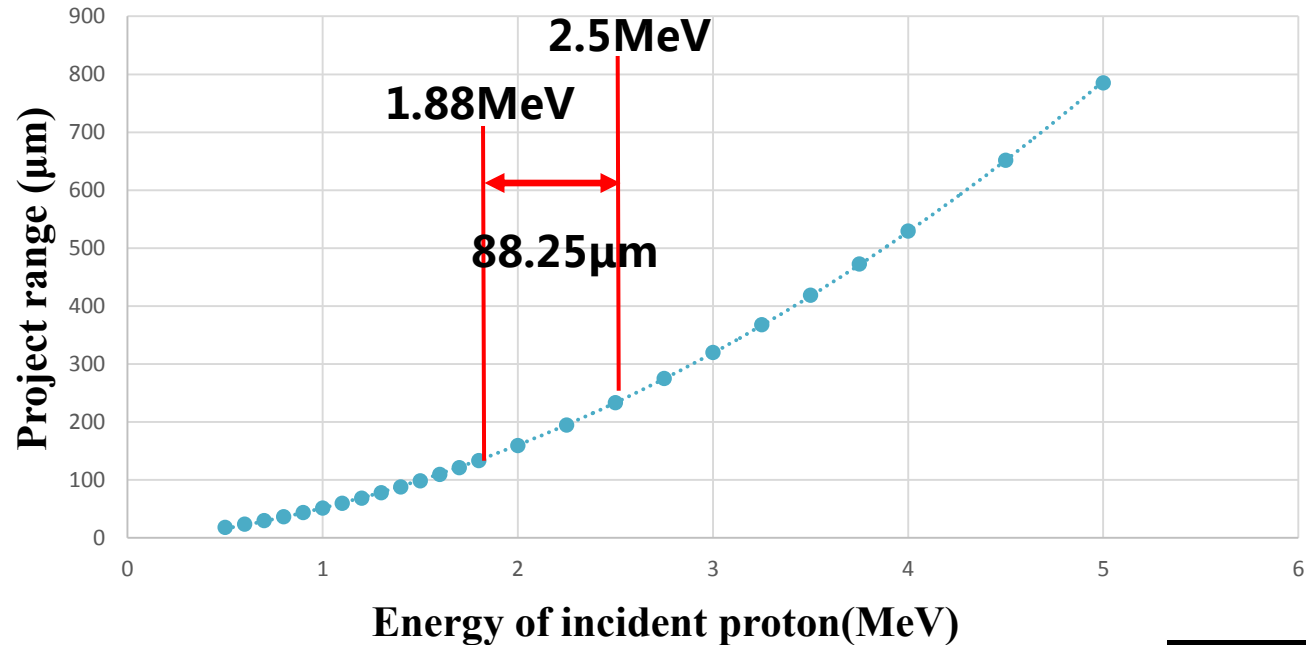
If we achieve high cooling efficiency, solid lithium is the best!



2. Development of Target System

2.3 Thickness of solid lithium target

Project range of incident proton in lithium



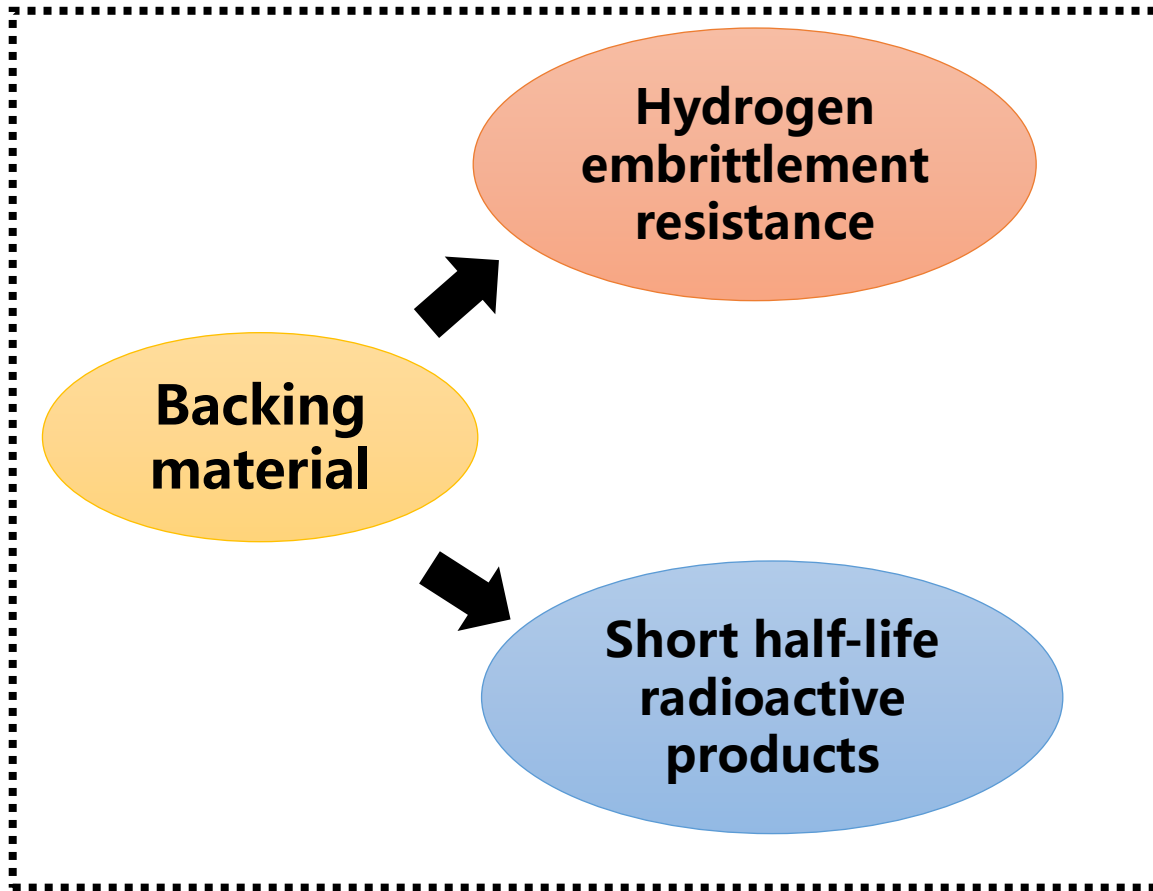
To avoid:

- Additional influence on neutron yield and speed
- γ radiation



2. Development of Target System

2.4 Choice of backing material



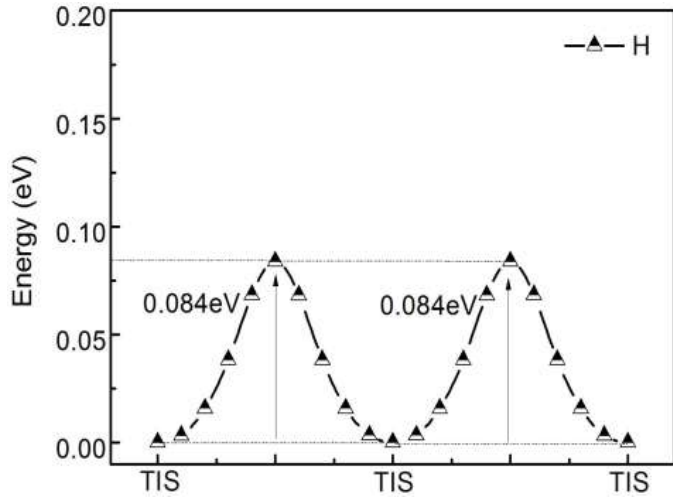
**Backing material:
Vanadium**



2. Development of Target System

2.4 Choice of backing material

Hydrogen diffusion and solution in vanadium



Material	Diffusion activation energy (eV)	Dissolution (eV)
Vanadium	0.084	-0.3575
Copper	0.4	0.37
Tungsten	0.39	1.03

Diffusion barrier of hydrogen in vanadium

$$D(H) = D_0 \exp\left(\frac{-E_D}{k_B T}\right)$$

$$E_{sol} = E(metal + H) - E(metal) - \frac{1}{2} E(H_2)$$

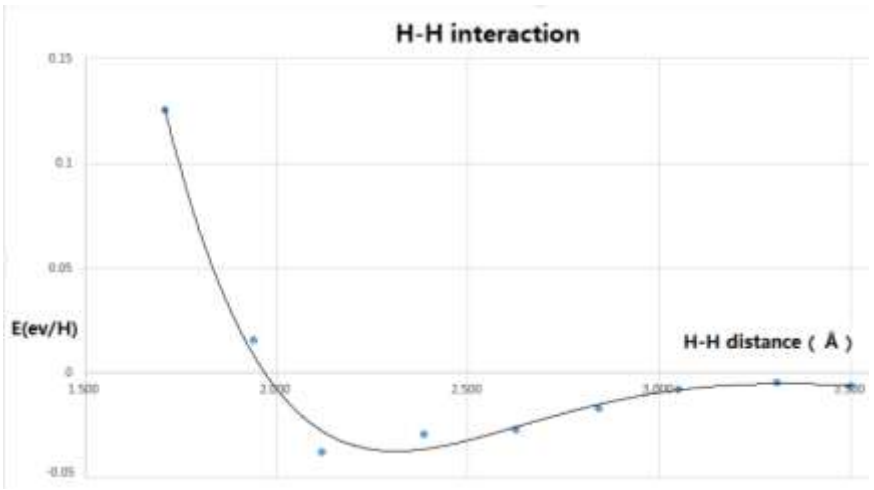
- Most important parameter that correlates with the blistering threshold is diffusion coefficient and dissolution energy
- Vanadium has negative hydrogen dissolution energy, therefore, it can accumulate large amount of hydrogen
- Hydrogen diffusion coefficient in vanadium is very high, therefore, hydrogen redistributes over the target faster.



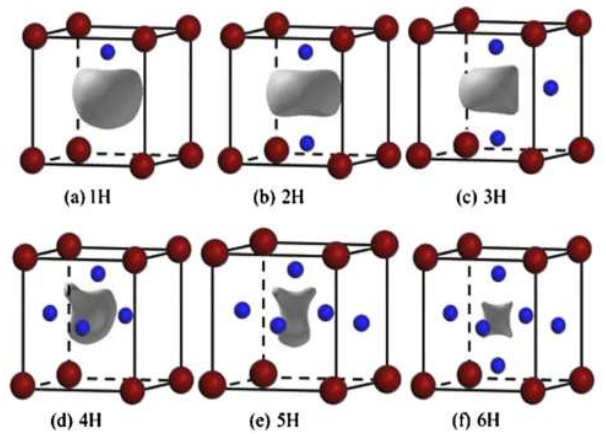
2. Development of Target System

2.4 Choice of backing material

Interaction of H atoms with H and vacancy in vanadium

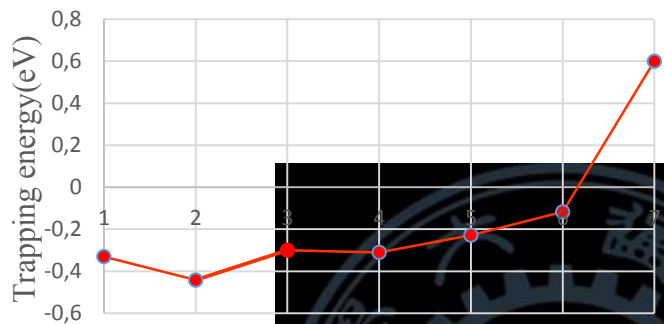


H-H interaction energies in vanadium vs H-H distance



Interaction of multi-H atoms with vacancy in vanadium

- Hydrogen embrittlement happens because of accumulation of large amount of H₂
- ✓ In perfect vanadium: To keep H-H distance smaller than than bond length of H₂ (0.75 Å) needs extremely high energy, which implies that two H atoms is very difficult to bind together to directly form H₂ molecule.
- ✓ For vanadium with vacancy: While six H atoms can be trapped in a vacancy, further trapping or formation of H₂ in a vacancy is suppressed owing to relatively stable H interstitials.

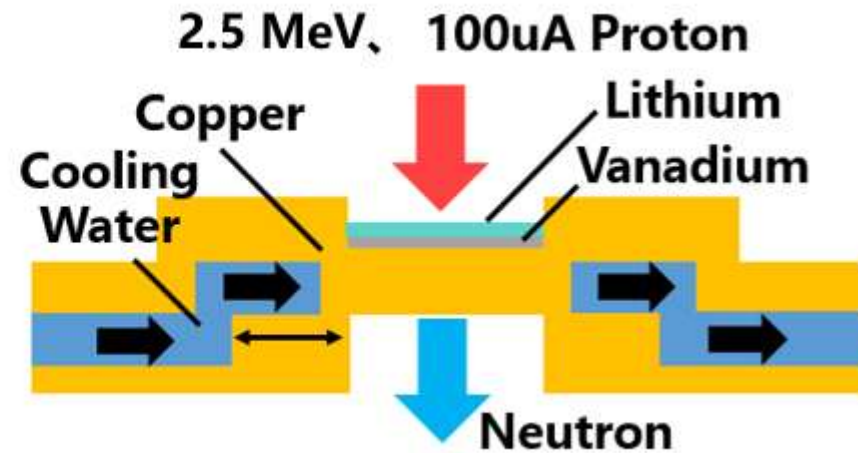
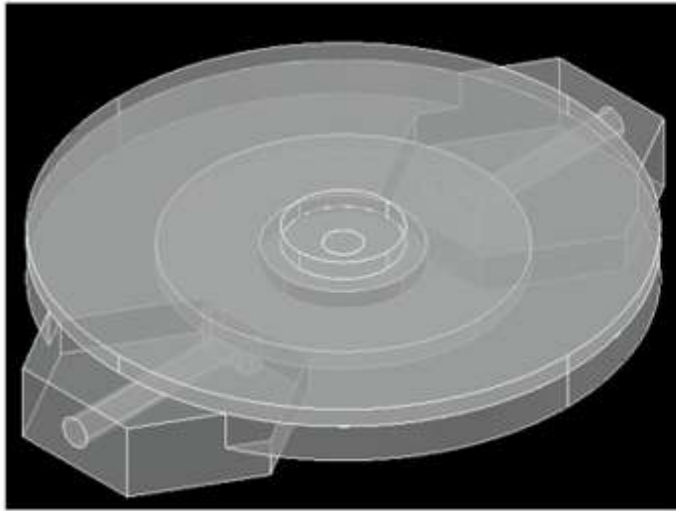


$$E_H^{trap}(n) = [E_{vac+nH} - E_{vac} - nE_{H(int)}]$$

➤ It is difficult to form H₂ in vanadium, so vanadium is a good anti hydrogen embrittlement material

2. Development of Target System

2.5 Overall structure



Schematic diagram of the target

Lithium: Target material

Vanadium: Backing material

Water: Coolant

Copper: Cooling cavity material



2. Development of Target System

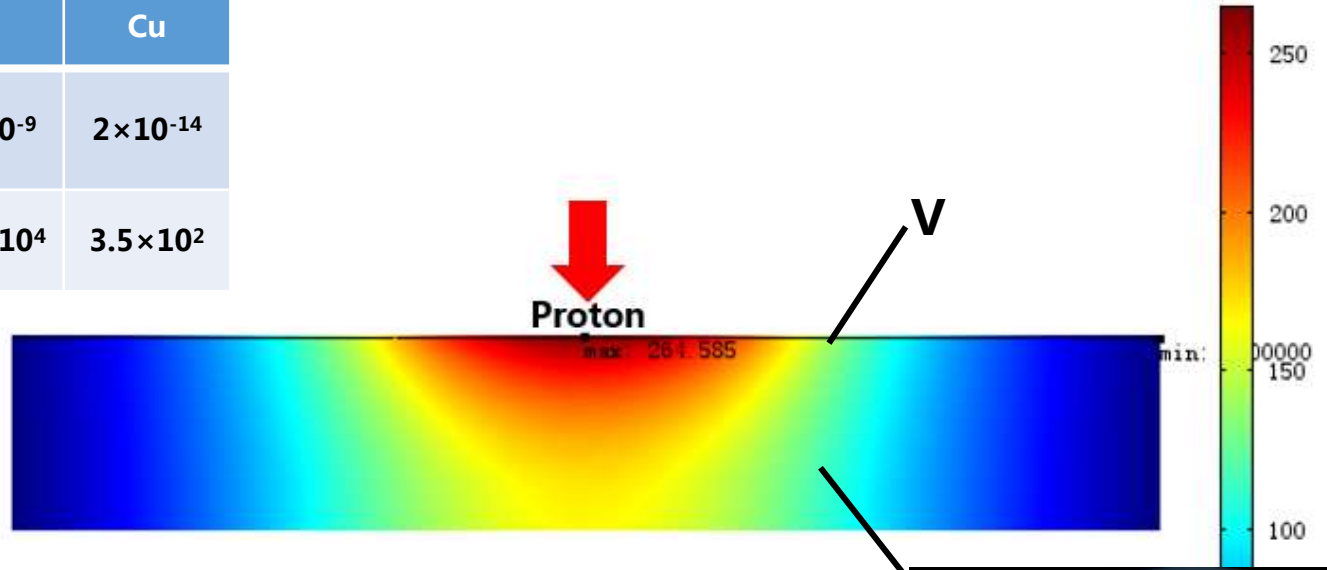
2.6 Resistance of Hydrogen Embrittlement

Hydrogen diffusion in the target system

Character of V and Cu☆

Material	V	Cu
Hydrogen diffusion coefficient (m ² /s) @25°C	5 × 10 ⁻⁹	2 × 10 ⁻¹⁴
Hydrogen embrittlement limit (mol/m ³)	1.4 × 10 ⁴	3.5 × 10 ²

*H/V = 0.3 at% H/Cu = 0.1



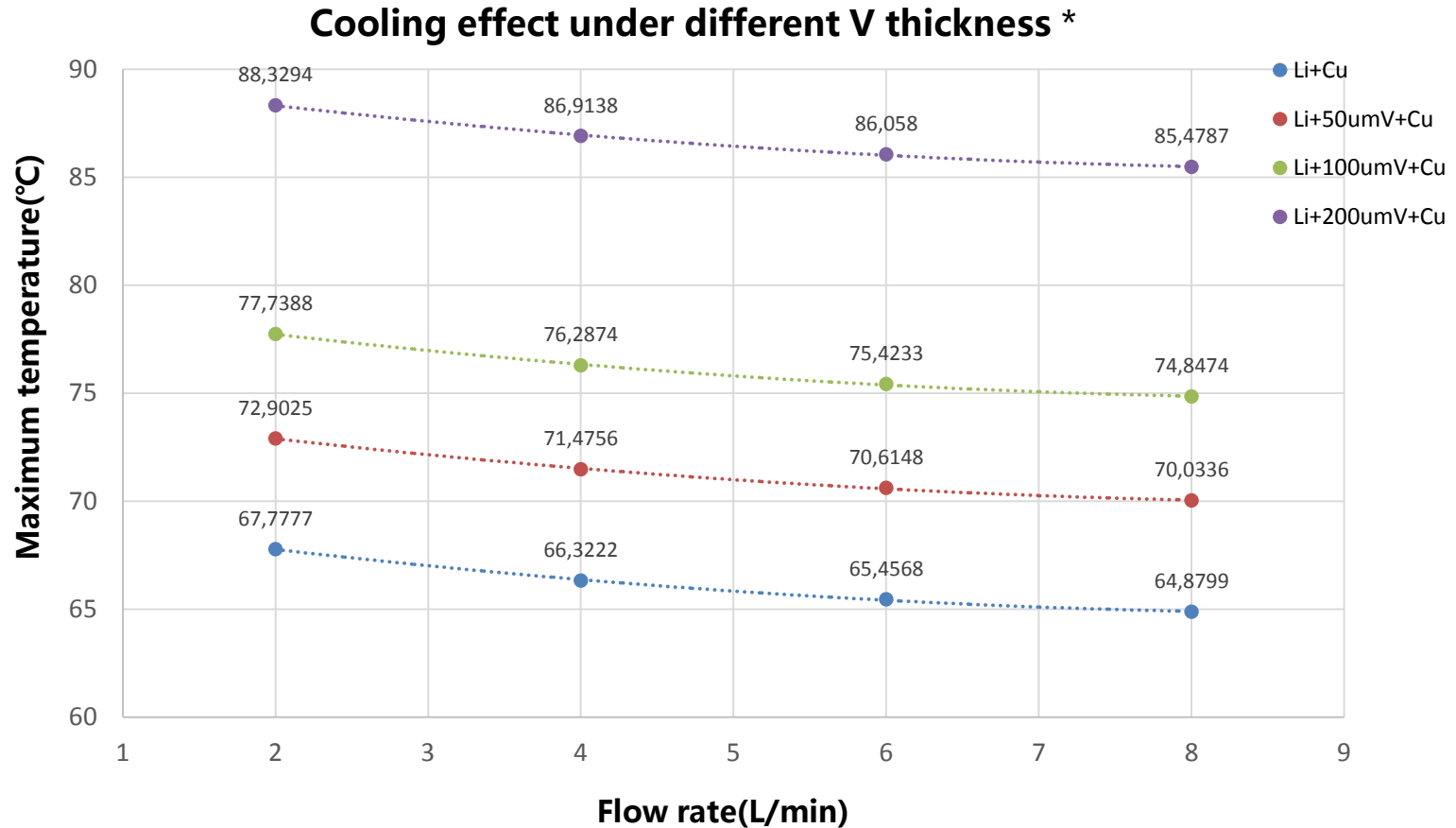
- V=50um Max concentration: 264.585mol/m³
- V=100um Max concentration: 132.418mol/m³
- V=200um Max concentration: 66.2921mol/m³



☆Yamagata Y, Hirota K, Ju J, et al. Development of a neutron generating target for compact neutron sources using low energy protons. Journal of Radioanalytical & Nuclear Chemistry, 2015, 305(3):1-8.

2. Development of Target System

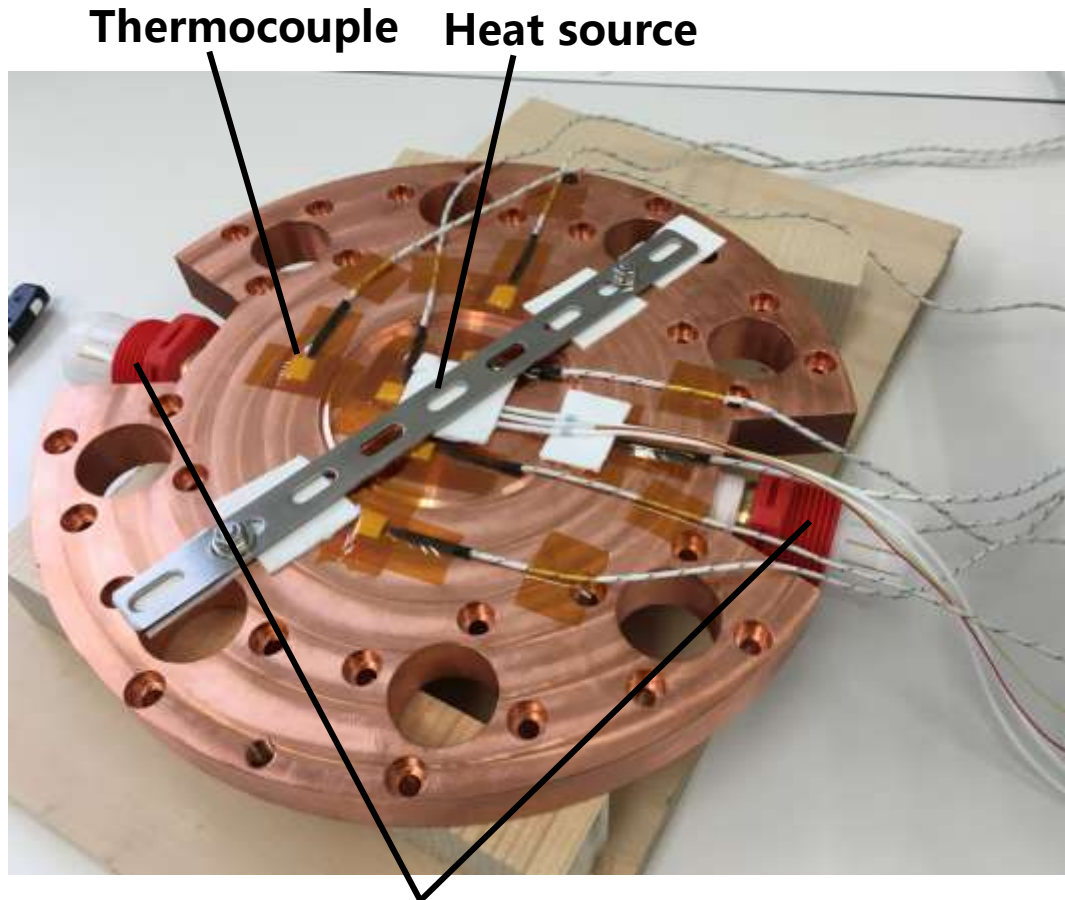
2.7 Cooling effect



*Calculated by COMSOL Multiphysics 5.1

2. Development of Target System

2.7 Cooling effect



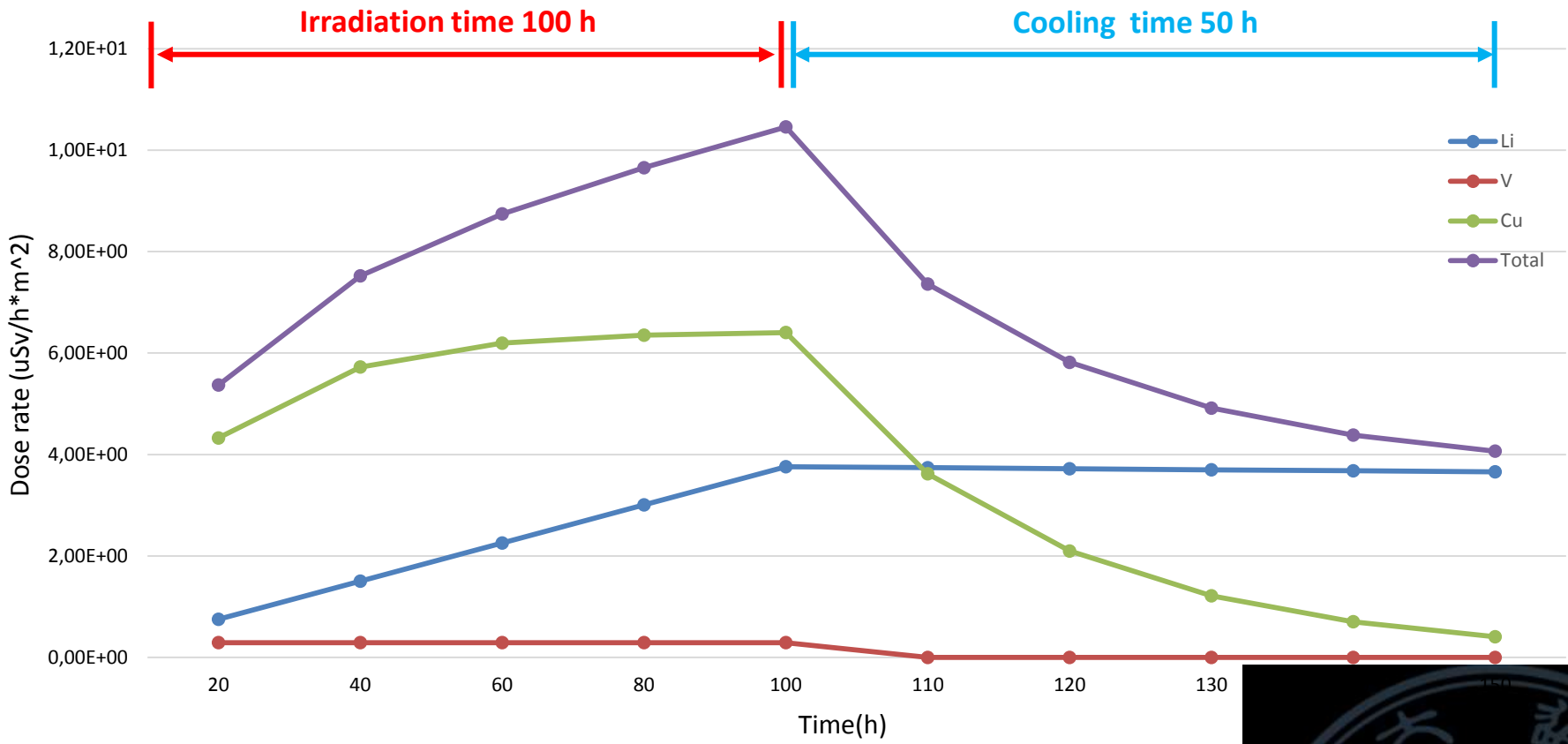
Inlet and outlet

Cooling effect is under test



2. Development of Target System

2.8 Analysis of activation products radioactivity



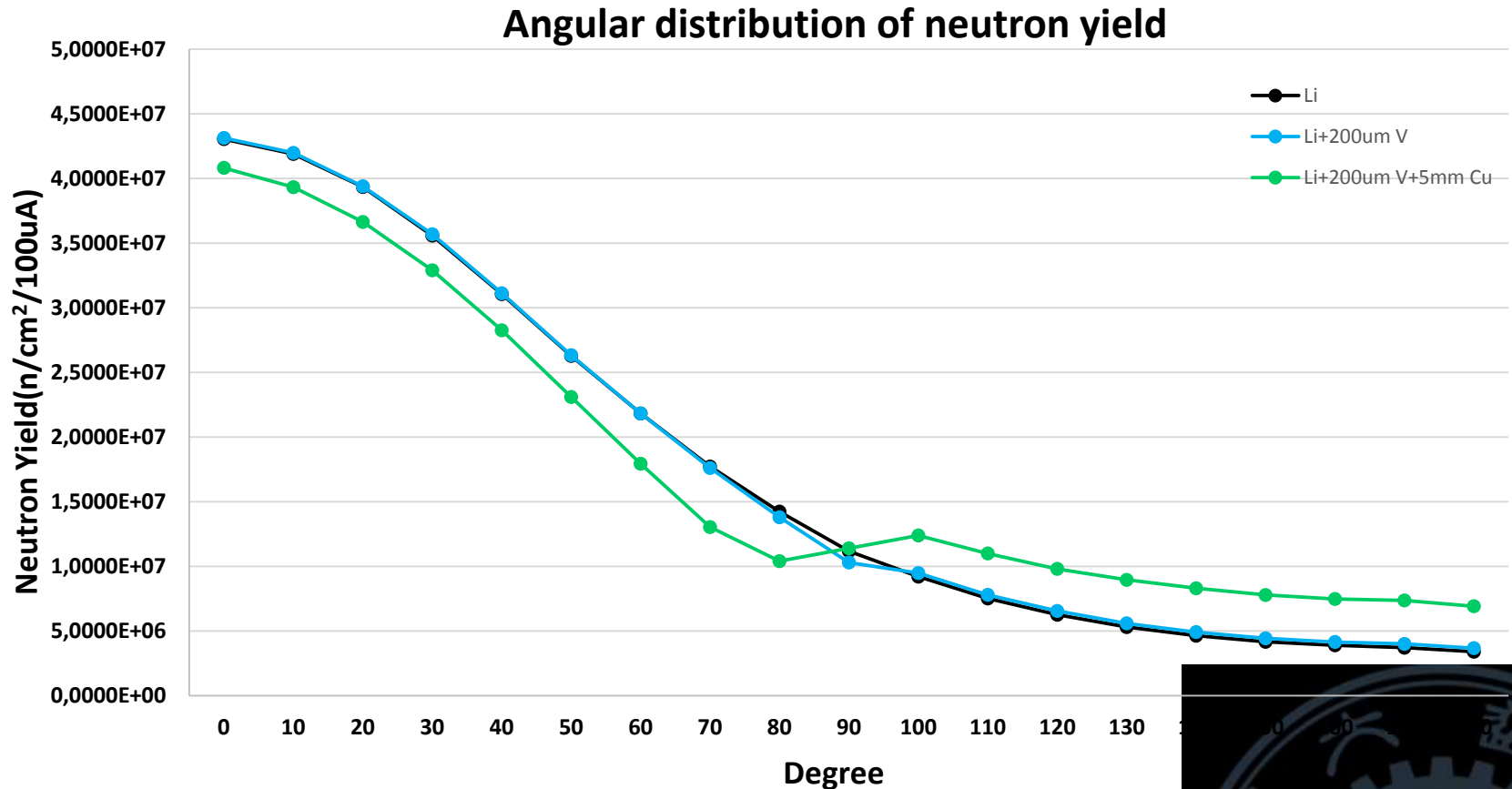
Generated radioactivity of different target materials



*Calculated by PHITS V2.88+DCHAIN-SP

2. Development of Target System

2.9 Neutron angular distribution

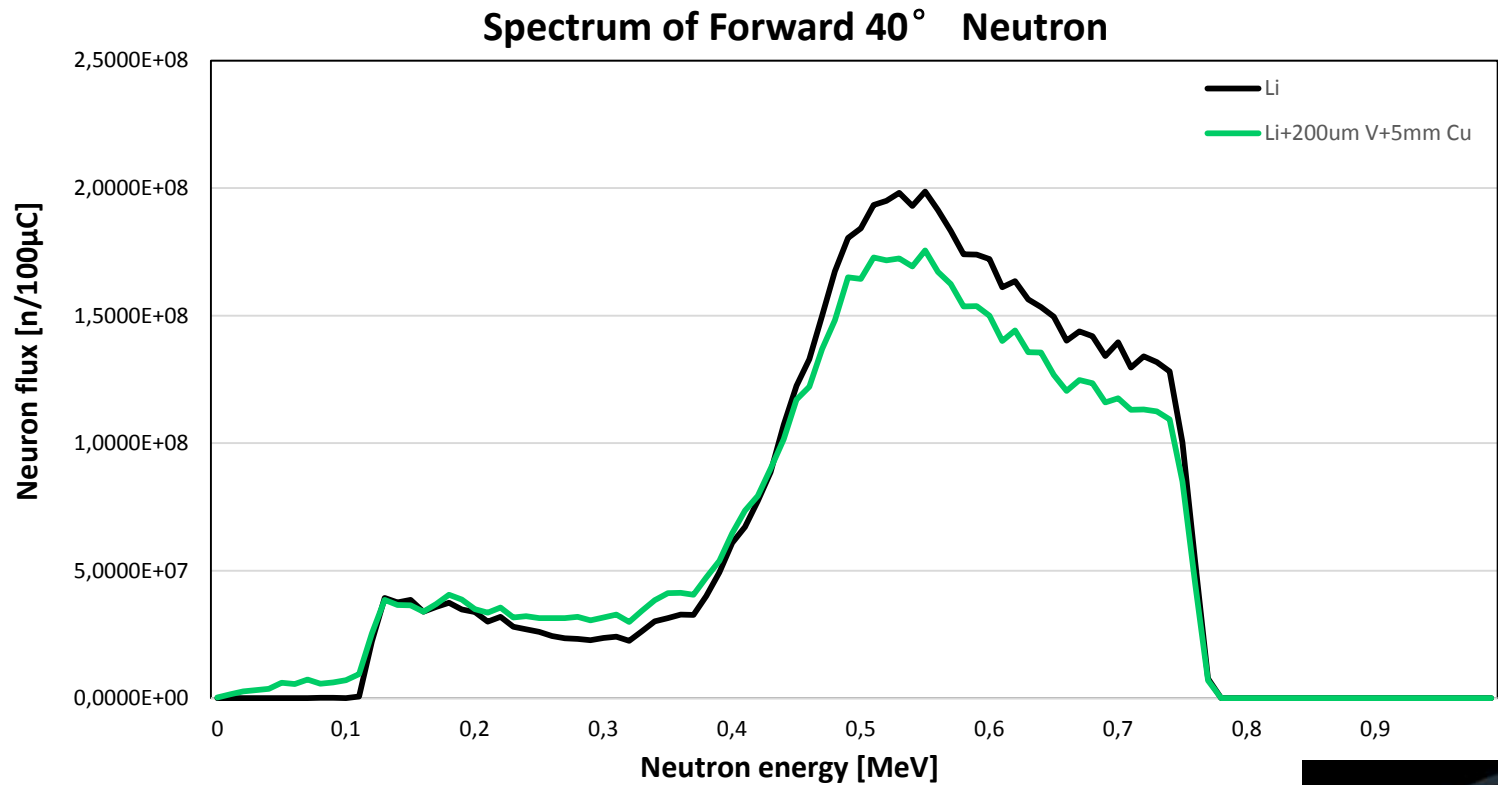


- ◆ V is almost of no influence to angular distribution;
- ◆ The existence of Cu decreases forward neutron and increases backward neutron.



2. Development of Target System

2.10 Forward neutron spectrum



Forward neutron spectrum of 40° flare angle

- ◆ Neutron energy dominant at range 0.4-0.77 MeV, which can be used for **void inspection**.
- ◆ Loss of total neutron yield is 6.44%;
- ◆ Loss of neutron in range 0.4-0.77 MeV is 11.13%;
- ◆ Sufficient to distinguish void with water or air gap in 30cm thick concrete **with our fast neutron imaging technique.**



*Calculated by PHITS V2.88

3. Conclusions

3. Conclusion

Conclusion

- 1** Solid lithium is a prospective target for transportable accelerator-driven neutron source.
- 2** By using vanadium and copper, the problems of lithium target could be solved properly.
- 3** The yield and spectrum of forward neutron may fit the concrete imaging well.

Experiment verification is in progress





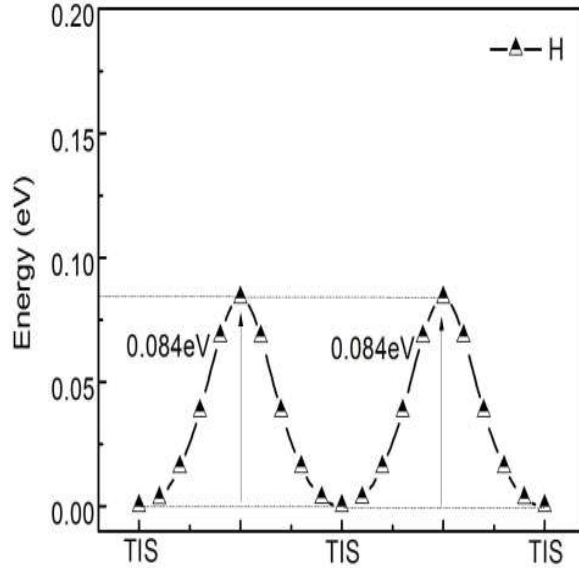
WE ARE JUST **ON** THE WAY

THANK YOU

**FOR YOUR
ATTENTION!**



Hydrogen solution and diffusion in vanadium



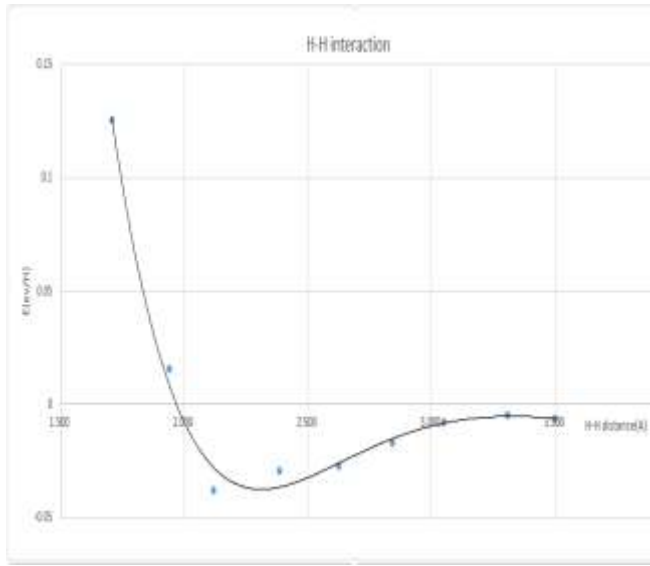
The diffusion barrier of hydrogen in vanadium

$$D(H) = D_0 \exp\left(\frac{-E_D}{k_B T}\right)$$

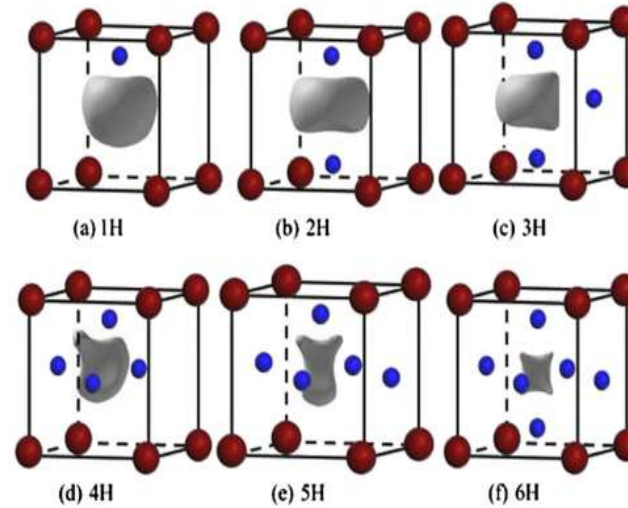
Material	Diffusion activation energy(eV)	Dissolution (eV)
Vanadium	0.084	-0.3575
Copper	0.4	0.37
Tungsten	0.39	1.03

$$E_{\text{sol}} = E(\text{metal} + H) - E(\text{metal}) - \frac{1}{2} E(H_2)$$

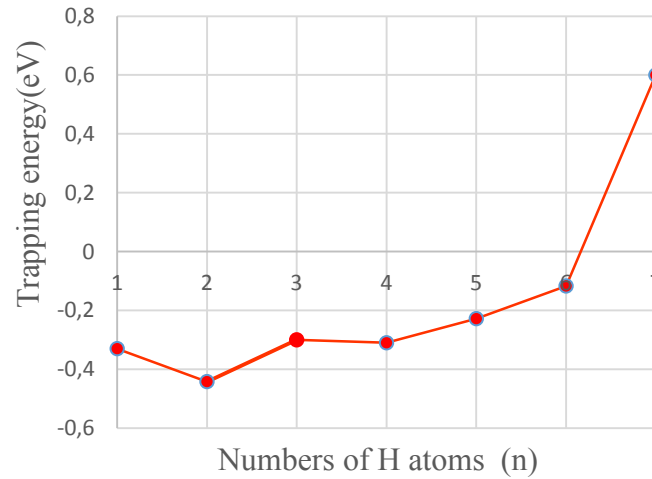
The most important parameter that correlates with the blistering threshold is the dissolution energy E_{sol} and diffusion coefficient D_{H} . Vanadium has negative hydrogen dissolution energy, therefore, it can accumulate large amount of hydrogen. Hydrogen diffusion rate in vanadium is very high, therefore, hydrogen redistributes over the target deeper.



Because this H-H distance is much larger than the bond length of H₂ (0.75 Å). This implies that two H atoms cannot bind together to directly form an H₂ molecule in perfect vanadium.



While six H atoms can be trapped in a vacancy, further trapping or formation of H₂ in a vacancy is suppressed owing to relatively stable H interstitials



$$E_H^{\text{trap}}(n) = [E_{\text{vac}+n\text{H}} - E_{\text{vac}+(n-1)\text{H}}] - [E_{V,\text{H}(T\text{-site})} - E_V]$$

冷却实验

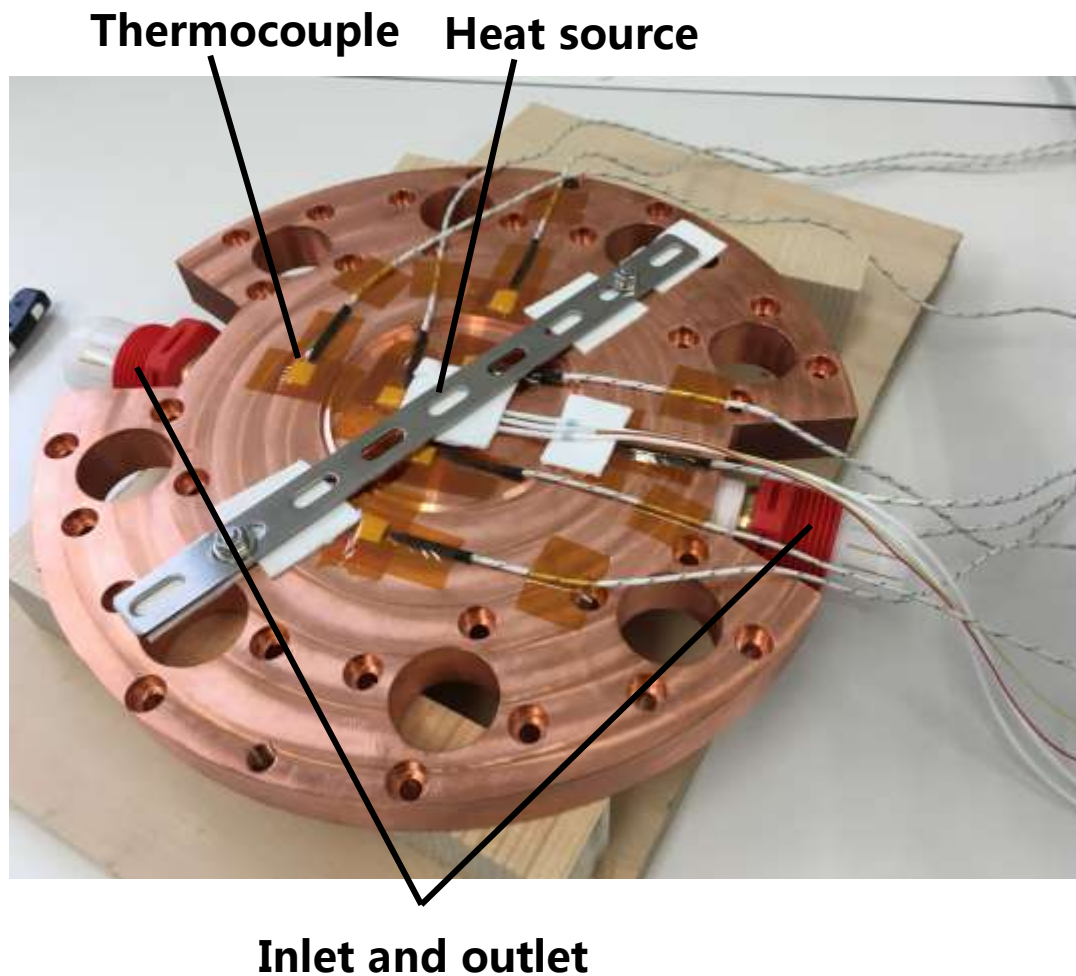


靶正面



靶背面

冷却实验



冷却实验

恒温热源

测温计

